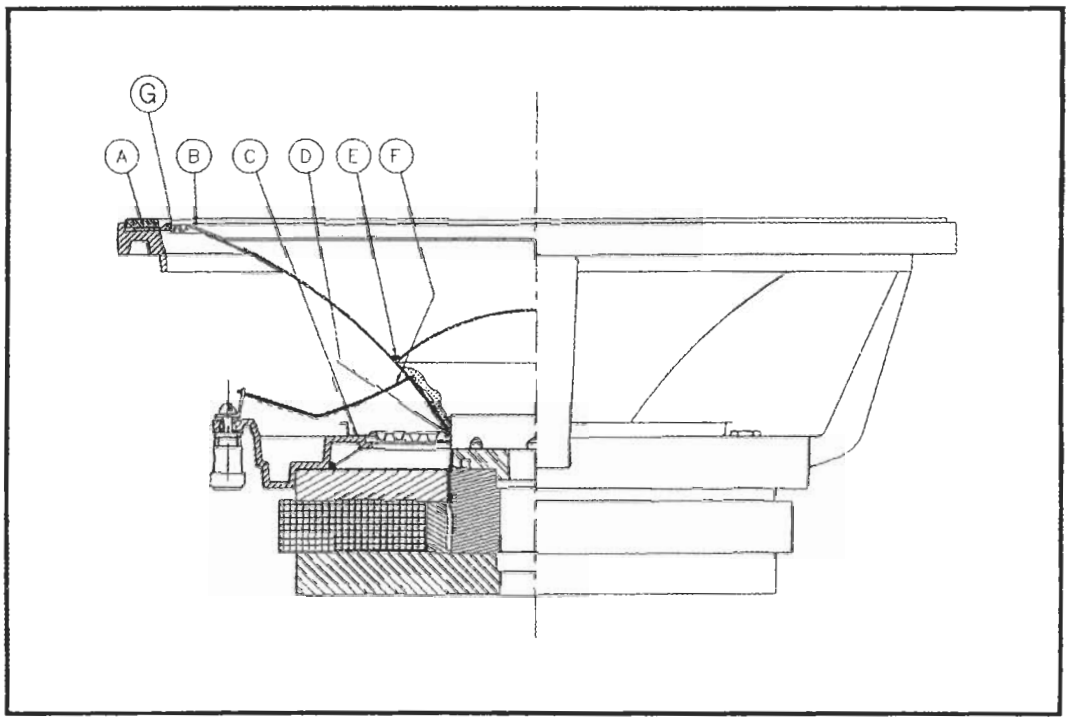
Electro-Voice Woofer Adhesive Applications May 2002



A. Cone to Frame, Gasket to Cone and Frame: Cement CP Moyen
Order 452 647 / 97493 for 100gr

B. Painted Damping Material on Surround (Omit on pre-damped cones)
For Cloth Surrounds: Airflex 400: Order 450 249 / 97346 for 100gr
For Foam Surrounds: CP Moyen WS-340: Order 451 006 / 97386 for 100 gr

C. Spider and Plate (Plate not shown) Adhesive: CP Moyen RS-3088-B
Order 452 647 / 97493 for 100gr

D. Coil, Spider, and Cone Glue Joint, and Cone-Neck Painting:
The resin and hardener must be ordered as separate parts and must be mixed together before application.
Resin HB Fuller FE-7004A: Order 450 609 / 97008 for 100gr
Hardener HB Fuller FE-7004-B: Order 450 610 / 97012 for 100gr

E. Dome to Cone: CP Moyen NB-4001B
Order 452 392 / 97394 for 100gr

F. Tack leads on underside of cone with solid RTV (non acid silicone) (EVX's only !!)
Leads must be loose enough to almost touch when finished.
Order 452 230 for 80ml tube

G. Liquid RTV Silicone Damping to fill in rolls of Surround on RMD version cones only:
Order 454 604 / 25400-092 for 100gr

H. Weatherproof coating.
Paint on cone and dome on speakers designated with a "W" in the part number
Order 454 052 for 100gr